**Europäisches Patentamt** 

**European Patent Office** 

Office européen des brevets



(11) EP 1 036 937 A2

(12)

# **EUROPEAN PATENT APPLICATION**

(43) Date of publication: 20.09.2000 Bulletin 2000/38

(51) Int. Cl.<sup>7</sup>: F03D 11/00

(21) Application number: 00105759.5

(22) Date of filing: 17.03.2000

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

MC NL PT SE

Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 17.03.1999 JP 7200499

(71) Applicants:

· Hitachi, Ltd.

Chiyoda-ku, Tokyo 101-8010 (JP)

 Hitachi Engineering & Services Co., Ltd. Hitachi-shi, Ibaraki 317-0073 (JP) (72) Inventors:

 Shirakawa, Shingo Hitachi-shi, Ibaraki 316-0015 (JP)

 Nakano, Selzo Mito-shi, Ibaraki 310-0852 (JP)

 Suzuki, Kazuo Hitachi-shi, Ibaraki 316-0002 (JP)

(74) Representative:

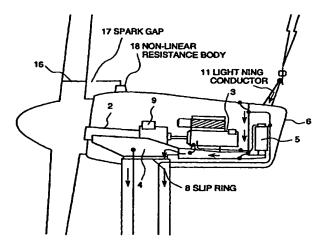
Strehl Schübel-Hopf & Partner Maximilianstrasse 54 80538 München (DE)

# (54) Lightning protection system for wind power generation installation

(57) In a lightning protection system for a wind power generation installation, a conductor ring 16 is provided on a wind mill vane 1 and at a rotor casing 6 incorporating a wind power generator 3 a zinc oxide element 18 is provided so as to face the conductor ring 16

with a spark gap 17, thereby, if a lightning in winter season which causes to flow a large current for a long duration time hits the wind mill vane 1, the wind power generation installation is effectively protected.

FIG. 2



EP 1 036 937 A2

10

#### Description

#### **BACK GROUND OF THE INVENTION**

### . 1. FIELD OF THE INVENTION

[0001] The present invention relates to a lightning protecting system for a wind power generation installation.

### 2. CONVENTIONAL ART

[0002] Conventionally, at a rotor casing which incorporates a wind power generator a lightning conductor is provided, and at the same time, in order to protect the wind power generator and a control unit thereof (hereinbelow called inclusively as a wind power generation device) from a lightning hit on a wind mill vane made of a low resistance conductor, a lightning protection device is constituted while providing a spark ring on the wind mill vane and an opposing conductor thereto with a discharge gap.

[0003] Great many wind power generation installations are these days being built to obtain a clean energy and also are being planed. Since wind mills are generally built at high on a flat site with no obstacles, the wind mills likely suffer lightnings, therefore, it is necessary to take sufficient counter measures to such lightnings.

It is observed that with regard to lightnings in summer season, although the voltages of the lightnings are high, but the current value of the lightning impulse is not so high as well as the duration of the impulse current is comparatively short. Therefore, for the lightnings having such lightning impulse current, the installation can be sufficiently protected through spark discharges with the discharge gap.

[00051 However, with regard to lightnings in winter season, the current value of the lightning impulse is large and the duration time thereof is also long. Therefore, it was observed that if the lightning impulse current is large, an over voltage increases which likely damages the wind power generation device, in particular, electronic parts thereof.

### SUMMARY OF THE INVENTION

In view of such problems, an object of the present invention is to provide a lightning protection system for a wind power generation installation which effectively protects a wind power generation device for lightnings having a large current value of lightning impulses as well as a large duration time.

Another object of the present invention is to provide a lightning arrester system for a multiplicity of wind mills disposed at one site which permits a cost reduction.

[0008] The present invention is characterized by providing a protection device with a lightning arrester constituted by a non-linear resistance body such as a zinc (ZnO) type lightning arrester, in place of a conventional protection device with a spark gap. A zinc oxide type lightning arrester exhibits such a voltage-current characteristic which shows a substantially constant electric field intensity (V/cm) with respect to a broad band of current density (A/cm<sup>2</sup>).

Namely, the zinc oxide type lightning arrester shows a proper protective characteristic and discharge current withstanding property in a medium electric field region in which an over voltage is applied as well as in a high electric field region which is affected by the inherent resistance of zinc oxide crystallines concerned.

The present invention is characterized by selecting, in particular, a non-linear resistance body having the above referred to characteristics and represented by a zinc oxide type element, and, specifically, provides the following devices.

The present invention provides a lightning protection system provided at a wind power generator in which wind mill vanes are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein at a rotor casing incorporating the wind power generator a non-linear resistance body is provided so as to face the wind mill vanes.

[0012] The present invention provides a lightning protection system provided at a wind power generator in which wind mill vanes are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein a conductor ring is provided on the wind mill vanes and at a rotor casing incorporating the wind power generator, a non-linear resistance body is provided so as to face the conductor ring with a gap.

[0013] The present invention provides a lightning protection system provided at a wind power generator in which wind mill vanes are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein at a rotor casing incorporating the wind power generator a zinc oxide type lightning arrester element is provided so as to face the wind mill vanes.

[0014] The present invention provides a lightning protection system provided at a wind power generator in which wind mill vanes are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein a conductor ring is provided on the wind mill vanes and at a rotor casing incorporating the wind power generator, a zinc oxide type lightning arrester element is provided so as to face the conductor ring with a gap.

[0015] The present invention provides a lightning protection system provided at a wind power generator in which wind mill vanes are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein, over a plurality of wind mills arranged in an array a lightning conductor is stretched and is earthed to the ground.

30

#### BRIEF DESCRIPTION OF THE DRAWINGS

### [0016]

Fig. 1 is a view showing an outline of a wind power 5 generation installation to which the present invention is applied;

Fig. 2 shows details of a part in Fig. 1 and shows a structure of an embodiment according to the present invention:

Fig. 3 shows details of another part in Fig. 1;

Figs. 4A through 4D are diagrams showing examples when a zinc oxide type lightning arrester is used in the present invention;

Fig. 5 is an entire arrangement diagram of another embodiment according to the present invention; and

Fig. 6 shows details of a part in Fig. 5.

# DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0017] Hereinbelow, embodiments of the present invention will be explained with reference to the drawings.

[0018] Fig. 1 is an overall schematic diagram of a wind power generation installation to which a lightning protection system of the present invention is applied, Fig. 2 is an enlarged view of a nacelle portion in Fig. 1, and Fig. 3 shows an enlarged view of a base portion in Fig. 1.

[0019] In these drawings, the wind power generation installation is constituted by vanes 1 constituting wind mills, a rotor shaft 2 for supporting the vanes 1, a speed increasing gear 9 directly coupled to the rotor shaft 2, a generator 3 which is rotated by the speed increasing gear 9 and generates electric power, a bearing device 4 for the rotor shaft 2, a generator control unit 5, a rotor casing 6 incorporating the rotor shaft 2, the generator 3, the bearing device 4 and the generator control unit 5, a steel tower 7 reinforced therearound by a concrete and a slip ring 8 provided between the rotor casing 6 and the steel tower 7, of which structure itself is already known.

[0020] Further, on the rotor casing 6 a lightning conductor 11 is provided, which is connected to a grounding ring 13 via a grounding wire 12 provided in the rotor casing 6 and the support column 7, and then connected to a grounding electrode 14 via the grounding ring 13. This structure is also common and is well known.

[0021] The vanes 1 are made of aluminum serving as a low resistance conductor, at the top ends thereof a metal chip 15 is provided and at the root portions thereof near the rotor casing 6 a conductor ring 16 is provided.

[0022] On the rotor casing 6, while facing the vanes 1, namely facing the conductor ring 16, a non-linear resistance body 18 such as a zinc oxide element is pro-

vided with a gap 17.

[0023] The zinc oxide element 18 is connected to the grounding ring 13 via the grounding wire 12.

Figs. 4A through 4D show ways of arrange-[0024] ment of a zinc oxide element 18. In Fig. 4A, at the down stream of the gap 17 two zinc oxide elements 18(a) and 18(b) are provided in series and a discharge gap circuit 20 which is in parallel with the zinc oxide element 18(a) is also provided. In Fig. 4B, a single zinc oxide element 18 is provided and in parallel therewith the discharge gap circuit 20 is provided. In Fig. 4C, three zinc oxide elements 18(a), 18(b) and 18(c) are provided in series and the discharge gap circuit 20 is provided in parallel with the zinc oxide elements 18(a) and 18(b). In Fig. 4D, five zinc oxide elements 18(a), 18(b), 18(c), 18(d) and 18(e) are provided in series and the discharge gap circuit 20 is provided in parallel with the zinc oxide elements 18(a) and 18(b).

[0025] A lightning impulse current flows from the metal chip 15 to the vanes 1 and is discharged to the ground via the gap 17 and the zinc oxide element 18 provided on the rotor casing 6 to thereby limit the abnormal voltage induced thereby. Then, when the voltage restores to a normal state, the discharge is immediately stopped and the insulation property therebetween is restored to the original state. Therefore, if a large lightning impulse current flows in winter season, the zinc oxide element 18 limits the abnormal voltage and prevents electronic parts from being damaged as has been explained above.

[0026] Figs. 5 and 6 shows another embodiment according to the present invention.

[0027] Fig. 5 shows an entire arrangement of the embodiment. In the present embodiment as shown, nine (=3x3) wind mills 31 (31a, 31b and 31c) are regularly arranged in longitudinal and lateral directions each with three wind mills. It is possible to arrange regularly a plurality of wind mills in either longitudinal or lateral direction. In these arrangements, over the wind mills arranged regularly lightning conductors 32 (32a, 32b and 32c) are arranged. Fig. 6 shows an arrangement of a lightning conductor seen from the longitudinal side of Fig. 5.

[0028] In Fig. 5, the lightning conductors 32 are supported at both ends thereof by steel towers 33a, 33b and 33c and are grounded.

[0029] It is preferable in view of cost reduction to provide a single lightning conductor 32 over the wind mills 31 arranged regularly along a single line. However, the function of lightning arrester can be fulfilled, if one or a plurality of lightning conductors are arranged over a plurality of wind mills aligned along a single line and are grounded via the steel towers.

[0030] As has been explained above, according to the present invention, for lightnings in winter season which cause a large current for a long duration time as well as lightning in summer season generation of an abnormal voltage is limited, thereby, damages of the

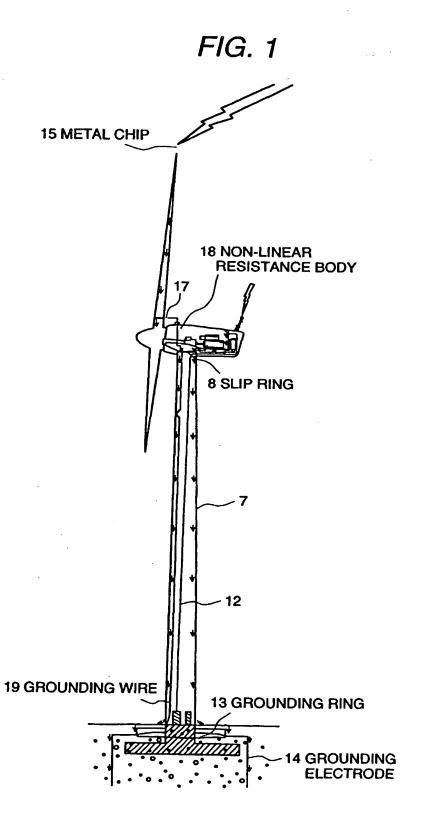
wind power generation device, in particular, electronic parts used therein can be prevented.

[0031] Further, as has been explained in connection with the second embodiment, through the provision of the lightning conductor over the plurality of wind mills, 5 the wind mills are protected against lightnings without providing respective lightning arrester elements for each of the wind mills.

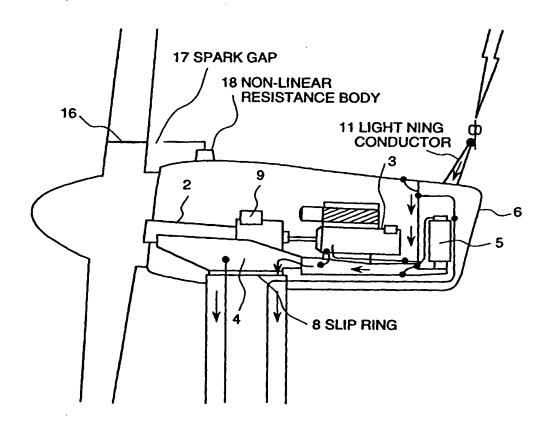
### Claims

10

- 1. A lightning protection system for a wind power generator (3), in which wind mill vanes (1) are rotated by wind force and electric power is generated by making use of the rotating force thereof, wherein a non-linear resistance body (18) facing the wind mill vanes (1) is provided at the rotor casing (6) which incorporates the wind power generator (3).
- 2. The system of claim 1, wherein a conductor ring (16) is provided on the wind mill vanes (1) so as to face the non-linear resistance body (18) with a gap (17).
- 3. The system of claim 1 or 2, wherein the non-linear 25 resistance body (18) is a zinc oxide type lightning arrester element.
- 4. A lightning protection system for a wind power generator (3), in which wind mill vanes (1) are rotated 30 by wind force and electric power is generated by making use of the rotating force thereof, wherein a grounded lightning conductor (32) is stretched over. a plurality of wind mills (31) arranged in an array.

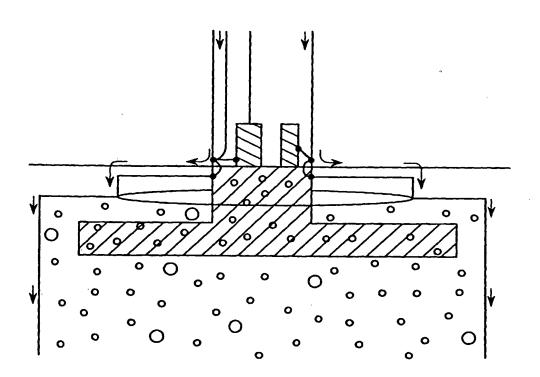


# FIG. 2

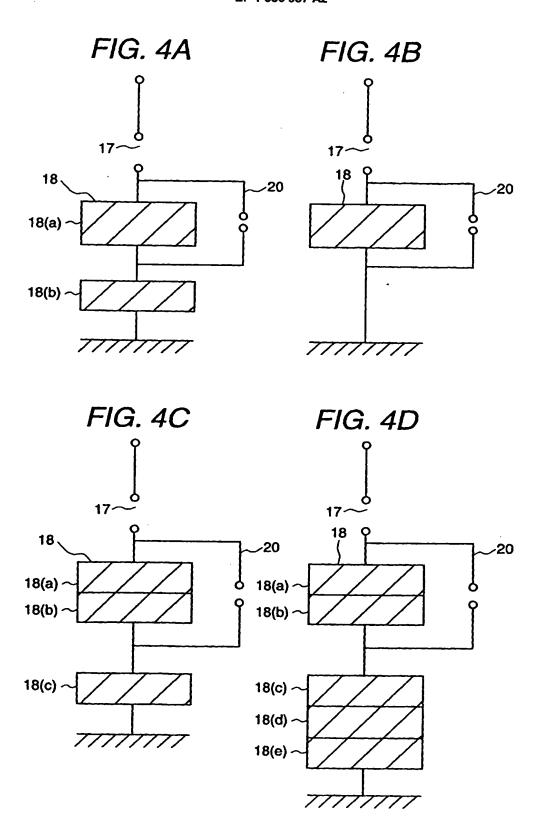


1:5

FIG. 3



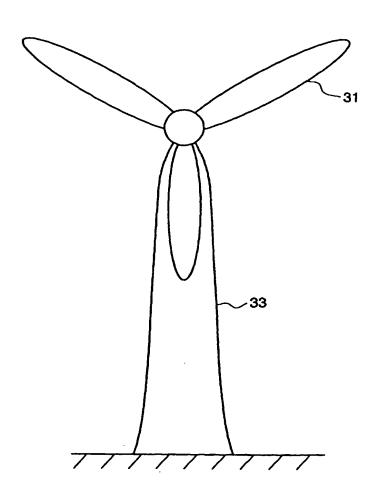
ў. Г.



# FIG. 5

FIG. 6





Europäisches Patentamt
European Patent Office
Office européen des brevets



EP 1 036 937 A3

(12)

## **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3: 23.01.2002 Bulletin 2002/04

(51) Int Cl.7: **F03D 11/00**, F03D 1/06, H02G 13/00, H01C 7/12

(11)

- (43) Date of publication A2: 20.09.2000 Bulletin 2000/38
- (21) Application number: 00105759.5
- (22) Date of filing: 17.03.2000
- (84) Designated Contracting States:

  AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

  MC NL PT SE

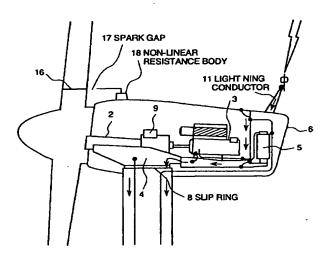
  Designated Extension States:

  AL LT LV MK RO SI
- (30) Priority: 17.03.1999 JP 7200499
- (71) Applicants:
  - Hitachi, Ltd. Chiyoda-ku, Tokyo 101-8010 (JP)
  - Hitachi Engineering & Services Co., Ltd. Hitachi-shi, Ibaraki 317-0073 (JP)

- (72) Inventors:
  - Shirakawa, Shingo
     Hitachi-shi, Ibaraki 316-0015 (JP)
  - Nakano, Selzo
     Mito-shi, Ibaraki 310-0852 (JP)
  - Suzuki, Kazuo Hitachi-shi, Ibaraki 316-0002 (JP)
- (74) Representative: Strehl Schübel-Hopf & Partner Maximillanstrasse 54 80538 München (DE)
- (54) Lightning protection system for wind power generation installation
- (57) In a lightning protection system for a wind power generation installation, a conductor ring 16 is provided on a wind mill vane 1 and at a rotor casing 6 incorporating a wind power generator 3 a zinc oxide element

18 is provided so as to face the conductor ring 16 with a spark gap 17, thereby, if a lightning in winter season which causes to flow a large current for a long duration time hits the wind mill vane 1, the wind power generation installation is effectively protected.

FIG. 2





# **EUROPEAN SEARCH REPORT**

Application Number EP 00 10 5759

Category	Citation of document with indice of relevant passages	ation, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)	
X	US 4 587 592 A (NAKAN) 6 May 1986 (1986-05-06 * abstract *	O KOUICHI ET AL)	1	F03D11/00 F03D1/06 H02G13/00	
X	DE 44 45 899 A (AUTOFI 27 June 1996 (1996-06 * column 4, line 9 - 1	LUG ENERGIETECH GMBH -27) line 12 *	) 1-3	H01C7/12	
A	US 5 547 907 A (KATSUM 20 August 1996 (1996-6 * abstract *	 MATA MASAAKI ET AL) 98-20) 	3		
				TECHNICAL FIELDS SEARCHED (Int.CL7) F03D H02G H01C	
	The present search report has been d	•			
	Place of search THE HAGUE	Oate of completion of the search 4 October 2001	Daco	Examiner	
CATEGORY OF CITED DOCUMENTS  X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : Intermediate document		T: theory or principle E: earlier patent doc after the filing dat D: document cited in L: document cited for	T: theory or principle underlying the invertion E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		

2



Application Number

EP 00 10 5759

CLAIMS INCURRING FEES
The present European patent application comprised at the time of filing more than ten claims.
Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):
No claims fees have been paid within the prescribed time limit. The present European search report habeen drawn up for the first ten claims.
LACK OF UNITY OF INVENTION
The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:
see sheet B
All further search fees have been paid within the fixed time limit. The present European search report habeen drawn up for all claims.
As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:  1-3



# LACK OF UNITY OF INVENTION SHEET B

**Application Number** 

EP 00 10 5759

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. Claims: 1-3

Lightning protection for a wind power generator including a rotating ring, a spark gap and a zinc oxide lightning arrestor

2. Claim: 4

A common aerial lightning protection system located above an array of wind power generators  $% \left( 1\right) =\left\{ 1\right\}$ 

# ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 00 10 5759

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

04-10-2001

2 A	06-05-1986 27-06-1996 20-08-1996	JP JP CA DE EP DE EP JP JP JP JP	1720545 C 4003649 B 60070702 A 1242759 A1 3476717 D1 0141239 A1 	14-12-1992 23-01-1992 22-04-1985 04-10-1988 16-03-1989 15-05-1985 27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
A	27-06-1996	JP JP CA DE EP DE EP JP JP JP JP	4003649 B 60070702 A 1242759 A1 3476717 D1 0141239 A1 4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	23-01-1992 22-04-1985 04-10-1988 16-03-1989 15-05-1985 27-06-1996 29-08-1996 26-06-1996 27-06-1991 11-03-1998 27-06-1991
		JP CA DE EP DE EP JP JP JP JP	60070702 A 1242759 A1 3476717 D1 0141239 A1 4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	22-04-1985 04-10-1988 16-03-1989 15-05-1985 27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
		DE DE EP JP JP JP JP JP	1242759 A1 3476717 D1 0141239 A1 4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	04-10-1988 16-03-1989 15-05-1985 27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
		DE EP DE DE EP JP JP JP JP	3476717 D1 0141239 A1 4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	16-03-1989 15-05-1985 27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
		DE DE EP JP JP JP JP JP	0141239 A1 4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	15-05-1985 27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
		DE DE EP JP JP JP JP	4445899 A1 19501267 A1 0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	27-06-1996 29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
		DE EP JP JP JP JP JP	19501267 A1 0718495 A1 	29-08-1996 26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
,A	20-08-1996	JP JP JP JP JP JP	0718495 A1 2819691 B2 3150802 A 2727699 B2 3150803 A	26-06-1996 30-10-1998 27-06-1991 11-03-1998 27-06-1991
A	20-08-1996	JP JP JP JP JP	2819691 B2 3159892 A 2727699 B2 3159893 A	30-10-1998 27-06-1991 11-03-1998 27-06-1991
A	20-08-1996	JP JP JP JP	3159892 A 2727699 B2 3159893 A	27-06-1991 11-03-1998 27-06-1991
		JP JP JP	3159892 A 2727699 B2 3159893 A	27-06-1991 11-03-1998 27-06-1991
		JP JP	2727699 B2 3150803 A	11-03-1998 27-06-1991
		JP	3150803 A	27-06-1991
				02-12-1998
			3208303 A	11-09-1991
		JP	2819714 B2	05-11-1998
		ĴΡ	3208304 A	11-09-1991
		ĴΡ	2819731 B2	05-11-1998
		JР	3238801 A	24-10-1991
		ÜS	5447892 A	05-09-1995
		ĀŪ	641249 B2	16-09-1993
				13-06-1991
				14-09-1995
				18-01-1996
				22-08-1996
				09-01-1997
				22-08-1996
				12-12-1996
				23-10-1991
				19-10-1994
				19-10-1994
				30-05-1991
				21-08-1996
		03	5294908 A	15-03-1994
			AU DE DE DE DE DE EP EP WO KR US	AU 7787991 A DE 69021552 D1 DE 69021552 T2 DE 69027866 D1 DE 69027866 T2 DE 69027867 T2 DE 69027867 T2 EP 0452511 A1 EP 0620566 A1 EP 0620567 A1 WO 9107763 A1 KR 9611155 B1

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

FORM POASS